



\* Avoid short circuit between +BC and -BC. It may cause the failure of inside components.  $\ensuremath{\star}\xspace{\ensuremath{\mathsf{Keep}}}$  TRM open, if output voltage adjustment is not necessary.

MODEL	TUNS50F05	TUNS50F12	TUNS50F24
MAX OUTPUT WATTAGE[W]	50.0	50.4	50.4
DC OUTPUT	5V 10A	12V 4.2A	24V 2.1A

## **SPECIFICATIONS**

	MODEL		TUNS50F05 TUNS50F12 TUNS50F24					
	VOLTAGE[V]		AC85 - 264 1 $\phi$ (Refer to "Derating")					
-		ACIN 100V	V 0.67typ (lo=100%)					
	CURRENT[A]	ACIN 200V	V 0.35typ (lo=100%)					
	FREQUENCY[Hz]		50/60 (47 - 63)					
		ACIN 100V	79typ 83typ		84typ			
NPUT	EFFICIENCY[%]	ACIN 200V	81typ 84typ		86typ			
		ACIN 100V	0.95typ	· · · ·				
	POWER FACTOR (lo=100%)	ACIN 200V	0.90typ					
	INRUSH CURRENT		Limited by external components (Thermistor)					
	LEAKAGE CURREN	T[mA]	0.75max (ACIN 240V 60Hz, Io=100%	, According to IEC62368-1)				
	VOLTAGE[V]		5	12	24			
	CURRENT[A]		10	4.2	2.1			
	LINE REGULATION[	mV]	10max	24max	48max			
	LOAD REGULATION	[mV]	10max	24max	48max			
		0 to +100℃ * 1	80max	120max	120max			
	RIPPLE[mVp-p]	-40 to 0°C *1	120max	150max	150max			
		0 to 15% Load * 1	200max	280max	380max			
		0 to +100℃ * 1	120max	150max	150max			
DUTPUT	RIPPLE NOISE[mVp-p]	-40 to 0°C *1	200max	200max	250max			
		0 to 15% Load * 1	280max	360max	460max			
		0 to +65℃	50max	120max	240max			
	TEMPERATURE REGULATION[mV]	-40 to +100°C	100max	240max	480max			
	DRIFT[mV] *2		20max	40max	90max			
	OUTPUT VOLTAGE ADJUSTME		Fixed (TRM pin open), adjustable by external resistor or external signal					
	OUTPUT VOLIAGE ADJUSTINE		4.50 - 6.00	10.80 - 13.20	21.60 - 26.40			
	OUTPUT VOLTAGE SET	TING[V]	4.97 - 5.13	11.91 - 12.29	23.62 - 24.38			
DOTECTION	OVERCURRENT PROT	ECTION	Works over 105% of rating and recovers automatically					
ROTECTION	OVERVOLTAGE PROTE	CTION[V]	6.30 - 7.00	13.90 - 16.35	27.60 - 32.40			
THERS	REMOTE SENSING		Not provided					
, meno	REMOTE ON/OFF		Not provided					
	INPUT-OUTPUT		AC3,000V 1minute, Cutoff current = 10mA, DC500V 50M $\Omega$ min (20±15 $^{\circ}$ C)					
SOLATION	INPUT-FG		AC2,000V 1minute, Cutoff current = 10mA, DC500V 50M $\Omega$ min (20±15°C)					
	OUTPUT-FG		AC500V 1minute, Cutoff current = 100mA, DC500V 50M $\Omega$ min (20±15 $\degree$ )					
	OPERATING TEMP., HUMID.ANI	D ALTITUDE	-40 to +100°C (On aluminum base plate), 20 - 95%RH (Non condensing) (Refer to "Derating"), 3,000m (10,000 feet) max					
NVIRONMENT	STORAGE TEMP., HUMID.AND	ALTITUDE	-40 to +100°C, 20 - 95%RH (Non condensing), 9,000m (30,000 feet) max					
	VIBRATION		10 - 55Hz, 49.0m/s <sup>2</sup> (5G), 3minutes period, 60minutes each along X, Y and Z axis					
	IMPACT		196.1m/s <sup>2</sup> (20G), 11ms, once each along X, Y and Z axis					
AFETY AND	AGENCY APPROVA		UL60950-1, C-UL (CSA60950-1), EN62368-1					
OISE REGULATIONS	HARMONIC ATTENU	JATOR	Complies with IEC61000-3-2 (Class A) *3					
OTHERS	CASE SIZE/WEIGHT		58.4×12.7×37.3mm [2.3×0.5×1.47 inches] (W×H×D) / 80g max					
JUIENS	COOLING METHOD		Conduction cooling (e.g. heat radiation from the aluminum base plate to the attached heat sink)					

\*1 \*2

Refer to instruction manual for measuring method of electric characteristics. Drift is the change in DC output for an eight hour period after a half-hour warm-up at 25°C, with the input voltage held constant at the rated input/output.

\*3 Please contact us about another class.



**External view** 







# **TUNS-series**

## **Pin Configuration**



	No.		Function		
TUNS50F	TUNS100F	Pin Connection	Function		
1	1	AC1	AC input		
2	2	AC2	AC input		
3	3	+BC	+BC output		
4	. 4	-BC	-BC output		
5	5	+VOUT	+DC output		
(1)	9	-VOUT	-DC output		
_	8	-S	Remote sensing (-)		
-	6	+S	Remote sensing (+)		
6	1	TRM	Adjustment of output voltage		
_	-	FG	Mounting hole (FG)		

# TUNS100F



# TUNS300F/TUNS500F/TUNS700F



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# TUNS1200F



No.	Pin Connection	Function				
1	AC1	AC input				
2	AC2	AC Input				
3	R	External resistor for inrush current protection				
4	+BC	+BC output				
5	-BC	-BC output				
6	+VOUT	+DC output				
$\bigcirc$	-VOUT	-DC output				
8	-S	Remote sensing (-)				
9	+S	Remote sensing (+)				
10	TRM	Adjustment of output voltage				
1	IOG	Inverter operation monitor				
12	RC1	•				
13	RC2	Remote ON/OFF (Option)				
-	FG	Mounting hole (FG)				

No.	Pin Connection	Function					
8	-M	Output voltage monitor terminal					
9	+M						
10	NC	No connection					

Other than the above are the same as standard products.

No.	Pin Connection	Function			
1	AC1	AC input			
2	AC2	AC Input			
3	R	External resistor for inrush current protection			
(4)	+BC	+BC output			
5	-BC	-BC output			
60	+VOUT	+DC output			
89	-VOUT	-DC output			
10	+S	Remote sensing (+)			
1	-S	Remote sensing (-)			
12	CB	Current balance			
13	RC2	Remote ON/OFF ground			
14	PGG	Power good output ground			
15	ITRM	Adjustment of output current			
16	VTRM	Adjustment of output voltage			
1	AUX	Auxiliary output			
18	RC1	Remote ON/OFF			
(19)	PG	Power good output			
-	FG	Mounting hole (FG)			



#### Implementation • Mounting Method

#### Mounting method

- Use with the conduction cooling (e.g. heat dissipation from the aluminum base plate to the attached heat sink).
- Use a heat sink that larger than the power supply and has a large thickness so that the alminum base plate can be cooled uniformly.
- The unit can be mounted in any direction. When two or more power supplies are used side by side, position them with proper intervals to allow enough air ventilation. Aluminum base plate temperature of each power supply should not exceed the temperature range shown in "derating".
- Avoid placing the AC input line pattern layout underneath the unit. It will increase the line conducted noise. Make sure to leave an ample distance between the line pattern layout and the unit. Also avoid placing the DC output line pattern underneath the unit because it may increase the output noise. Lay out the pattern away from the unit.
- Avoid placing the signal line pattern layout underneath the unit because the power supply might become unstable. Lay out the pattern away from the unit.
- High-frequency noise radiates directly from the unit to the atmosphere. Therefore, design the shield pattern on the printed circuit board and connect it to FG or -BC. The shield pattern prevents noise radiation.
- When a heat sink cannot be fixed on the base plate side, order the power module with "-T" option. A heat sink can be mounted by affixing a M3 tap on the heat sink. Please make sure a mounting hole will be connected to a grounding capacitor CY.

	Mounting hole
Standard	M3 tapped
Optional : -T	φ 3.4 thru

#### Stress onto the pins

- When too much stress is applied to the pins may damage internal connections. Avoid applying stress in excess of that shown in right figure.
- The pins are soldered onto the internal PCB.
- Therefore, Do not bend or pull the leads with excessive force.
- Mounting hole diameter of PCB should be 3.5mm to reduce the stress to the pins.
- Fix the unit on PCB (fixing fittings) by screws to reduce the stress to the pins. Be sure to mount the unit first, then solder the unit.

#### Soldering temperature

Flow soldering

: 260°C for up to 15 seconds.

■Soldering iron (26W) : 450°C for up to 5 seconds.



## Derating

Input voltage derating curve





TUNS700F/1200F

\*TUNS1200F12 has no input voltage derating.



#### TUNS300F/500F

\*TUNS300F/500F has no input voltage derating.



#### Derating

## Output voltage derating curve

- Use the power modules with conduction cooling (e.g. heat dissipation from the aluminum base plate to the attached heat sink). Below shows the derating curves with respect to the aluminum base plate temperature. Note that operation within the hatched areas will cause a significant level of ripple and ripple noise.
- ■Please measure the temperature on the aluminum base plate edge side when you cannot measure the temperature of the center part of the aluminum base plate. In this case, please take 5deg temperature margin from the derating characteristics shown in below. Please reduce the temperature fluctuation range as much as possible when the up and down of the temperature are frequently generated. Contact us for more information on cooling methods.

## TUNS50F/100F





## TUNS300F



# TUNS700F













TUNS300F / TUNS500F / TUNS700F







#### **Instruction Manual**

♦ It is neccessary to read the "Instruction Manual" and "Before using our product" before you use our product.

# **Basic Characteristics Data**

Model	Circuit method	Switching frequency [kHz]	Input current [A] <b>*1</b>	Inrush current protection circuit	PCB/Pattern			Series/Parallel operation availability	
					Material	Single sided	Double sided	Series operation	Parallel operation
	Active filter	80 <b>-</b> 600	0.67	Thermistor	Aluminum	Yes		Yes	*2
TUNS50F	Flyback converter	100-300	0.07						
TUNS100F	Active filter	80 <b>-</b> 600	1.3	Thermistor	Aluminum	Yes		Yes	*2
	Forward converter	300						res	
TUNS300F	Active filter	100	3.6	SCR	Aluminum	Yes		Yes	*2
	Half-bridge converter	400							
TUNS500F	Active filter	100	6.0	SCR	Aluminum	Yes		Yes	*2
	Half-bridge converter	400							
TUNS700F	Active filter	100	8.6	SCR	Aluminum	Yes		Yes	*2
	Half-bridge converter	400							
TUNS1200F	Active filter	100	14	SCR	Aluminum	Yes		Yes	Yes
	Full-bridge converter	400	14						

\*1 The value of input current is at ACIN 100V and rated load.
\*2 Refer to instruction manual.