

AC-DC Power Supplies Bus Converter-Power Module Type

TUNS700F

Ordering information

700 F §



c¶°us ≜ (€ **RoHS**





- \star Avoid short circuit between +BC/R and -BC. It may cause the failure of inside components.
- $\label{eq:keepTRM} \mbox{\star Keep TRM open, if output voltage adjustment is not necessary.} \mbox{\star If remote sensing is not necessary, connect between +Vout & +S and between -Vout & -S.}$

- ①Series name
 ②Single output
 ③Output wattage
 ④Universal Input
 ⑤Output voltage
 ⑥Optional
 T: with Mounting hole
 (∲3.4 thru)
 Y1: Outputvoltage adjustment
 range ±20% (Only 48V)
 R1: with Remote ON/OFF
 (Negative logic control)
 R2: with Remote ON/OFF

 - (Negative logic control)
 R2: with Remote ON/OFF
 (Negative logic and Low standby power)
 R3: with Remote ON/OFF
 (Positive logic control)
 P: Parallel operation
 (Output voltage trimming disabled,
 Remote sensing disabled)

MODEL	TUNS700F12	TUNS700F28	TUNS700F48		
MAX OUTPUT WATTAGE[W]	700.8	700.0	700.8		
DC OUTPUT	12V 58.4A	28V 25A	48V 14.6A		

SPECIFICATIONS

	MODEL		TUNS700F12	TUNS700F28	TUNS700F48				
	VOLTAGE[V]		AC85 - 264 1 φ						
	CURRENT[A] ACIN 100		8.6typ (lo=100%)						
	CURRENT[A]	ACIN 200V	4.1typ (lo=100%)						
	FREQUENCY[Hz]		50/60 (47 - 63)						
INPUT	EFFICIENCY[%]	ACIN 100V	83typ	86typ	87typ				
INFUI	EFFICIENCY[%]	ACIN 200V	86typ	89typ	90typ				
	POWER FACTOR	ACIN 100V	0.96typ						
	(lo=100%)	ACIN 200V	0.93typ						
	INRUSH CURRENT		Limited by external resistance						
	LEAKAGE CURREN	T[mA]	0.75max (ACIN 240V 60Hz, Io=100%						
	VOLTAGE[V]		12	28	48				
	CURRENT[A]		58.4	25	14.6				
	LINE REGULATION[24max	56max	96max				
	LOAD REGULATION[mV]		24max	56max	96max				
	RIPPLE[mVp-p]	0 to +100°C * 1	120max	180max	250max				
		-40 to 0℃ *1	150max	200max	300max				
OUTPUT	RIPPLE NOISE[mVp-p]	0 to +100°C * 1	150max	200max	300max				
OUTFUT		-40 to 0℃ *1	200max	300max	450max				
	TEMPERATURE REGULATION(mV)	0 to +65℃		280max	480max				
	TEMPERATURE REGULATION[IIIV]	-40 to +100 ℃	440max 560max		960max				
	DRIFT[mV] *2		40max	90max	180max				
	OUTPUT VOLTAGE ADJUSTMENT		Fixed (TRM pin open), adjustable by external resistor or external signal						
	RANGE[V]		9.60 - 14.40	22.40 - 33.60	38.40 - 52.80 (-Y1 Option : 38.4 - 57.6)				
	OUTPUT VOLTAGE SET		11.91 - 12.29	27.56 - 28.44	47.24 - 48.76				
PROTECTION	OVERCURRENT PROT		Works over 105% of rating and recover						
	OVERVOLTAGE PROTEC	CTION[V]	15.00 - 16.80	35.00 - 39.20	55.20 - 64.80 (-Y1 Option : 60.0 - 67.2)				
CIRCUIT AND OTHERS	REMOTE SENSING		Provided						
UITERS .	REMOTE ON/OFF		Optional (External power supply is required)						
MODEL			TUNS700F12-P	TUNS700F28-P	TUNS700F48-P				
MAX OUTPUT WATTAGE[W]			700.8	700.0	700.8				
DC OUTPUT			12V 58.4A	28V 25A	48V 14.6A				

SPECIFICATIONS

<u> </u>									
	MODEL				TUNS700F48-P				
	VOLTAGE[V]		AC85 - 264 1 ϕ						
	ACIN 100V	8.6typ (lo=100%)							
	CURRENT[A] ACIN 200V		4.1typ (lo=100%)						
	FREQUENCY[Hz]		50/60 (47 - 63)						
INPUT	EFFICIENCY[%]	ACIN 100V	83typ	86typ	87typ				
NFUI	EFFICIENCI[%]	ACIN 200V	86typ	89typ	90typ				
	POWER FACTOR	ACIN 100V	0.96typ						
	(lo=100%)	ACIN 200V	0.93typ						
	INRUSH CURREN	Т	Limited by external resistance						
	LEAKAGE CURRENT[mA]		0.75max (ACIN 240V 60Hz, Io=100%, According to IEC62368-1)						
	VOLTAGE[V]		12	28	48				
CU	CURRENT[A]		58.4	25	14.6				
	VOLTAGE ACCUR	ACY[%]	+5, -3	+5, -3	+5, -3				
	RIPPLE[mVp-p]	0 to +100°C *1	240max	360max	600max				
DUTPUT		-40 to 0°C *1	300max	400max	700max				
		0 to +30% Load *1	360max	540max	900max				
		0 to +100°C *1	300max	400max	700max				
	RIPPLE NOISE[mVp-p]	-40 to 0°C *1	400max	600max	1000max				
	0 to +30% Load *1		450max	600max	1000max				
PROTECTION			Works over 105% of rating and recov	ers automatically					
CIRCUIT AND	OVERVOLTAGE PROTECTION[V]		15.00 - 16.80						
OTHERS	REMOTE ON/OFF		Optional (External power supply is required)						

TUNS-10 July 13, 2022

TUNS700F



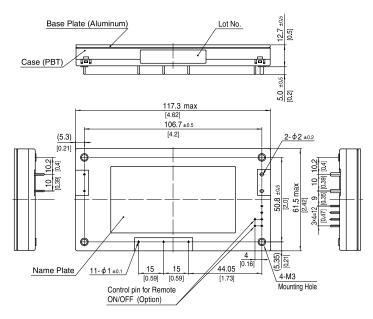
GENERAL SPECIFICATIONS

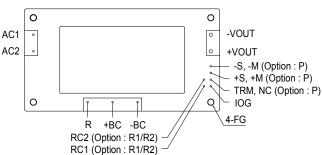
INPUT-OUTPUT · RC *4	AC3,000V 1minute, Cutoff current = 10mA, DC500V 50M Ω min (20±15 $^{\circ}$ C)				
INPUT-FG	AC2,000V 1minute, Cutoff current = 10mA, DC500V 50M Ω min (20±15 $^{\circ}$ C)				
OUTPUT · RC-FG *4	AC500V 1minute, Cutoff current = 100mA, DC500V 50MΩ min (20±15°C)				
OUTPUT-RC *4	AC100V 1minute, Cutoff current = 100mA, DC100V 10MΩ min (20±15°C)				
OPERATING TEMP., HUMID. AND ALTITUDE	-40 to +100°C (On aluminum base plate), 20 - 95%RH (Non condensing) (Refer to "Derating"), 3,000m (10,000 feet) max				
ORAGETEMP,HUMID.AND ALTITUDE -40 to +100°C, 20 - 95%RH (Non condensing), 9,000m (30,000 feet) max					
VIBRATION	10 - 55Hz, 49.0m/s² (5G), 3minutes period, 60minutes each along X, Y and Z axis				
IMPACT	196.1m/s² (20G), 11ms, once each along X, Y and Z axis				
AGENCY APPROVALS	UL60950-1, C-UL (CSA60950-1), EN62368-1				
HARMONIC ATTENUATOR	Complies with IEC61000-3-2 (Class A) *3				
CASE SIZE/WEIGHT	117.3×12.7×61.5mm [4.62×0.5×2.42 inches] (W×H×D) / 190g max				
COOLING METHOD	Conduction cooling (e.g. heat radiation from the aluminum base plate to the attached heat sink)				
	INPUT-FG OUTPUT · RC-FG *4 OUTPUT-RC *4 OPERATING TEMP, HUMID. AND ALTITUDE STORAGE TEMP, HUMID. AND ALTITUDE VIBRATION IMPACT AGENCY APPROVALS HARMONIC ATTENUATOR CASE SIZE/WEIGHT				

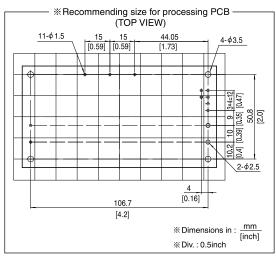
- Refer to instruction manual for measuring method of electric characteristics.

 Drift is the change in DC output for an eight hour period after a half-hour warm-up at 25°C, with the input voltage held constant at the rated input/output.
- Please contact us about another class.
 "RC" is applicable when remote control (optional) is added.

External view







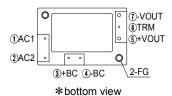
- % Tolerance : ±0.3 [±0.012]
- % Weight: 190g max
- ** Dimensions in mm, []=inches

 ** Mounting hole screwing torque : 0.49N · m (5.0kgf · cm) max

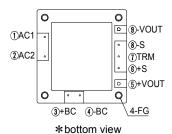


Pin Configuration

TUNS50F

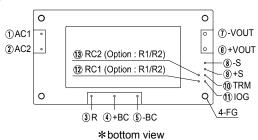


TUNS100F

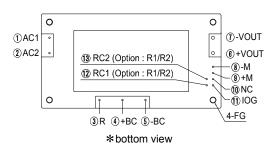


No. Pin Connection Function TUNS50F TUNS100F 1 AC1 (1) AC input 2 2 AC2 +BC +BC output 3 3 4 4 -BC BC output +VOUT (5) 5 +DC output 7 9 -VOUT -DC output Remote sensing (-) -S 8 6 +S Remote sensing (+) 6 7 TRM Adjustment of output voltage FG Mounting hole (FG)

TUNS300F/TUNS500F/TUNS700F



■ TUNS700F□□-P (OPTION)

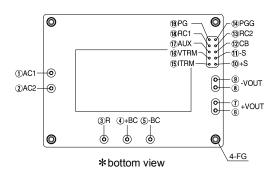


No.	Pin Connection	Function				
1	AC1	AC input				
2	AC2	AC Iriput				
3	R	External resistor for inrush current protection				
4	+BC	+BC output				
5	-BC	-BC output				
6	+VOUT	+DC output				
7	-VOUT	-DC output				
8	-S	Remote sensing (-)				
9	+S	Remote sensing (+)				
10	TRM	Adjustment of output voltage				
11)	IOG	Inverter operation monitor				
12	RC1	•				
13	RC2	Remote ON/OFF (Option)				
_	FG	Mounting hole (FG)				

No.	Pin Connection	Function				
8	-M	Output voltage monitor terminal				
9	+M	Output voltage monitor terminal				
10	NC	No connection				

Other than the above are the same as standard products.

TUNS1200F



No.	Pin Connection	Function
1	AC1	AC input
2	AC2	AC iliput
3	R	External resistor for inrush current protection
4	+BC	+BC output
(5)	-BC	-BC output
67	+VOUT	+DC output
89	-VOUT	-DC output
10	+S	Remote sensing (+)
11)	-S	Remote sensing (-)
12	CB	Current balance
13	RC2	Remote ON/OFF ground
14)	PGG	Power good output ground
15)	ITRM	Adjustment of output current
16	VTRM	Adjustment of output voltage
17	AUX	Auxiliary output
18	RC1	Remote ON/OFF
19	PG	Power good output
_	FG	Mounting hole (FG)



Implementation • Mounting Method

Mounting method

- ■Use with the conduction cooling (e.g. heat dissipation from the aluminum base plate to the attached heat sink).
- ■Use a heat sink that larger than the power supply and has a large thickness so that the alminum base plate can be cooled uniformly.
- ■The unit can be mounted in any direction. When two or more power supplies are used side by side, position them with proper intervals to allow enough air ventilation. Aluminum base plate temperature of each power supply should not exceed the temperature range shown in "derating".
- Avoid placing the AC input line pattern layout underneath the unit. It will increase the line conducted noise. Make sure to leave an ample distance between the line pattern layout and the unit. Also avoid placing the DC output line pattern underneath the unit because it may increase the output noise. Lay out the pattern away from the unit.
- ■Avoid placing the signal line pattern layout underneath the unit because the power supply might become unstable. Lay out the pattern away from the unit.
- ■High-frequency noise radiates directly from the unit to the atmosphere. Therefore, design the shield pattern on the printed circuit board and connect it to FG or -BC. The shield pattern prevents noise radiation.
- ■When a heat sink cannot be fixed on the base plate side, order the power module with "-T"option. A heat sink can be mounted by affixing a M3 tap on the heat sink. Please make sure a mounting hole will be connected to a grounding capacitor CY.

Mounting hole		
Standard	M3 tapped	
Optional : -T	φ 3.4 thru	

Stress onto the pins

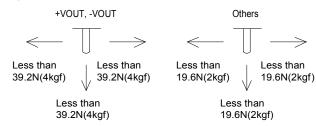
- ■When too much stress is applied to the pins may damage internal connections. Avoid applying stress in excess of that shown in right figure.
- ■The pins are soldered onto the internal PCB.

 Therefore, Do not bend or pull the leads with excessive force.
- ■Mounting hole diameter of PCB should be 3.5mm to reduce the stress to the pins.
- ■Fix the unit on PCB (fixing fittings) by screws to reduce the stress to the pins. Be sure to mount the unit first, then solder the unit.

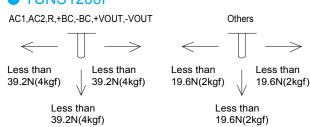
Soldering temperature

■Flow soldering : 260 °C for up to 15 seconds. ■Soldering iron (26W) : 450 °C for up to 5 seconds.

TUNS50F/100F/300F/500F/700F



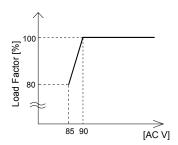
TUNS1200F



Derating

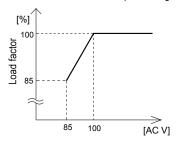
Input voltage derating curve

TUNS50F/100F



TUNS700F/1200F

*TUNS1200F12 has no input voltage derating.



TUNS300F/500F

*TUNS300F/500F has no input voltage derating.

July 13, 2022 TUNS-15



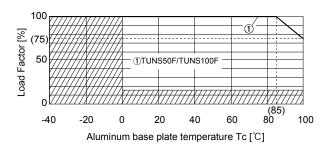
Derating

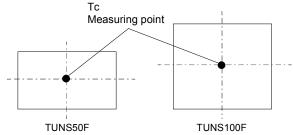
Output voltage derating curve

- ■Use the power modules with conduction cooling (e.g. heat dissipation from the aluminum base plate to the attached heat sink).

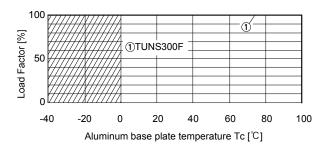
 Below shows the derating curves with respect to the aluminum base plate temperature. Note that operation within the hatched areas will cause a significant level of ripple and ripple noise.
- ■Please measure the temperature on the aluminum base plate edge side when you cannot measure the temperature of the center part of the aluminum base plate. In this case, please take 5deg temperature margin from the derating characteristics shown in below. Please reduce the temperature fluctuation range as much as possible when the up and down of the temperature are frequently generated. Contact us for more information on cooling methods.

TUNS50F/100F

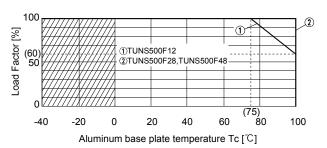




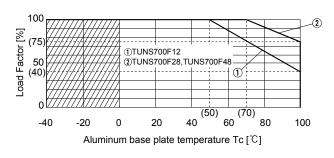
TUNS300F

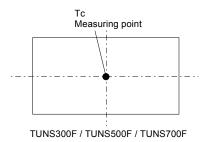


TUNS500F

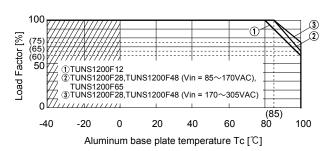


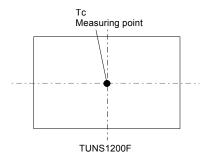
TUNS700F





TUNS1200F







Instruction Manual

♦ It is neccessary to read the "Instruction Manual" and "Before using our product" before you use our product.

Basic Characteristics Data

Model	Circuit method	Switching frequency [kHz]	Input current [A] *1	Inrush current protection circuit	PCB/Pattern			Series/Parallel operation availability	
					Material	Single sided	Double sided	Series operation	Parallel operation
TUNCTOF	Active filter	80-600	0.67	Thermistor	Aluminum	Yes		Yes	* 2
TUNS50F	Flyback converter	100-300	0.67						
TUNCTOOL	Active filter	80-600	1.0	Thermistor	Aluminum	Yes		Yes	* 2
TUNS100F	Forward converter	300	1.3						
TUNS300F	Active filter	100	3.6	SCR	Aluminum	Yes		Yes	*2
	Half-bridge converter	400							~ Z
TUNS500F	Active filter	100	6.0	SCR	Aluminum	Yes		Yes	*2
	Half-bridge converter	400							
TUNS700F	Active filter	100	8.6	SCR	Aluminum	Yes		Yes	*2
	Half-bridge converter	400							
TUNS1200F	Active filter	100	1.4	SCR	Aluminum	Yes		Yes	Vac
	Full-bridge converter	400	14						Yes

^{*1} The value of input current is at ACIN 100V and rated load. *2 Refer to instruction manual.